



**1. FIELD OF APPLICATION**

Solvent containing, ester/ketone based printing ink for adhesive PVC tapes.

**2. PROPERTIES**

The ink series XKK is free from toxic compounds, with very good adhesion to PVC and outstanding release properties.

The products feature a high colour density and brilliance.

**3. COLOUR RANGE**

White	---	0/114414 XKK
Yellow	Process Yellow	3/114379 XKK
Orange	PMS 021 C	7/114386 XKK
Red	Warm Red C	8/114381 XKK
Red	Red 032 C	8/114380 XKK
Red	Rubine Red C	8/114382 XKK
Red	Rhodamine Red C	8/114387 XKK
Violet	Purple C	1/114390 XKK
Violet	Violet C	1/114388 XKK
Blue	Blue 072 C	1/114389 XKK
Blue	Reflex Blue C	1/114392 XKK
Blue	Process Blue C	1/114391 XKK
Green	Green C	5/114393 XKK
Black	Black C	9/114357 XKK

(additional colour shades available upon request)

**4. PRINTING AUXILIARIES**

Thinner (MIBK)	020629
Quick Drying Agent	115657
Retarder (BA)	020587
Transparent White	111677 XKS-S

**5. PROCESSING INFORMATION**

Transparent White 111677 XSK-S can be added on the machine for reducing the density of colour shades.

We recommend a sufficient ventilation for good drying results of the ink film before rolling up.

For printing with XKK colours ester/ketone resistant photo polymer print plates or ester/ketone resistant rubber print plates have to be used.

**6. SHELF LIFE**

We guarantee a shelf life of six months. For metallic inks as well as gold and silver we guarantee a shelf life of three months in original and closed containers.

Rust protected containers have to be used.

**7. PRECAUTIONS**

For further information on the safety, storage and environmental aspects please refer to the Material Safety Data Sheet(s) (MSDS).

For further technical information please contact our application engineering:

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