

## 1. FIELD OF APPLICATION

Chemically modified cellulose based and solvent containing printing ink series for printing on tipping paper, cigarette paper and cigarette packaging.

## 2. PROPERTIES

The printing inks have been formulated according to the German Tobacco Ordinance (DTVO).

Printing inks declared as non-DTVO, which are part of our product range, are also suitable for printing onto tipping papers. They are not harmful but do not totally correspond to the DTVO.

## 3. COLOUR RANGE

Various colour shades according to Pantone or customer print samples are available upon request.

## 4. PRINTING AUXILIARIES

Thinner (EA)	002002
Retarder	Ethanol

For obtaining an optimal drying rate any mixture of ethanol and ethyl acetate (EA) can be prepared and used.

## 5. PROCESSING INFORMATION

In case the inks are processed by flexo printing technology ester resistant print plates have to be used.

## 6. SHELF LIFE

We guarantee a shelf life of six months. For metallic inks as well as gold and silver we guarantee a shelf life of three months in original and closed containers.

We recommend a storage temperature of 10° C to 50° C.

Rust protected containers have to be used in case of decanting.

## 7. PRECAUTIONS

For further information on the safety, storage and environmental aspects please refer to the Material Safety Data Sheet(s) (MSDS).

For further technical information please contact our application engineering:

A. M. RAMP & Co. GmbH  
RUCO Printing Inks  
Lorsbacher Straße 28  
D-65817 Eppstein

Tel.: ++49 (0) 6198-304-0  
FAX: ++49 (0) 6198-3 22 88  
e-mail: [info@ruco-inks.com](mailto:info@ruco-inks.com)  
Internet : [www.ruco-inks.com](http://www.ruco-inks.com)

